### **Service Manual for:**

# NUVL503C

**Under-Vehicle Lift®** 



#### **Private Use Wheelchair Lifts**

Series 02

#### DOT — Private Use Lift

"DOT — Private Use Lift" verifies that this platform lift meets only the "private use lift" requirements of FMVSS No. 403. This lift may be installed on all vehicles appropriate for the size and weight of the lift, except for buses, school buses, and multi-purpose passenger vehicles other than motor homes with a gross vehicle weight rating (GVWR) that exceeds 4,536 kg (10,000 lb).





Read manual before installing or servicing lift. Failure to do so may result in serious bodily injury and/or property damage.

35033

November

2008

Patent #5,305,486

### Congratulations

We at The Braun Corporation wish to express our fullest appreciation on your new purchase. With you in mind, our skilled craftsmen have designed and assembled the finest lift available.

This manual provides service-related material. Refer to the FMVSS No. 403 Quick Reference Installation Sheet for installation instructions, operating instructions and maintenance procedures.

Braun UVL Series™ lifts are built for dependability and will provide years of pleasure and independence as long as the lift is installed and serviced as specified by a Braun certified technician, and the lift is operated by an instructed person.

Sincerely,

THE BRAUN CORPORATION

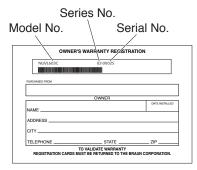
Wall W. OSrou

Ralph W. Braun Chief Executive Officer

#### **Warranty and Registration Instructions**

Immediately upon receiving the lift, examine the unit for any damage. Notify the carrier at once with any claims.

Two warranty/registration cards (shown right) are protected in a clear envelope and attached to the lift protective shipping wrap. The sales representative must process one of the cards. The consumer must fill out the other card and mail it to The Braun Corporation. A detailed warranty section is provided in this manual. The warranty cards must be processed to activate the warranty.



Sample Warranty/Registration Card

Two Braun Serial No./Series No. identification tags (shown below) are posted on the lift. One I.D. tag is posted on the left platform side plate (outboard end). A second I.D. tag is located inside of the pump module. Both I.D. tags provide the product identification information provided on the warranty/registration card. Record the information in the space provided (or document on a copy). This information must be provided when filing a warranty claim or ordering parts.

| The Braun Corporation 1-800-THE-LIFT* BRAUNMOBILITY.COM* |
|--|
| DOT Private Use Lift MODEL#                              |
| NUVL603C   |
| Max. Lifting Capacity - 750Lbs.                          |
| SERIAL NUMBER  |
| 02-00025   |
| MFG DATE   |
| 11/12/2007   |
| e5*72/245*95/54*0102*00 PATENT 5,305,486                 |

Model No.

Series No.

Serial No.

Pump Code

Cylinder Code

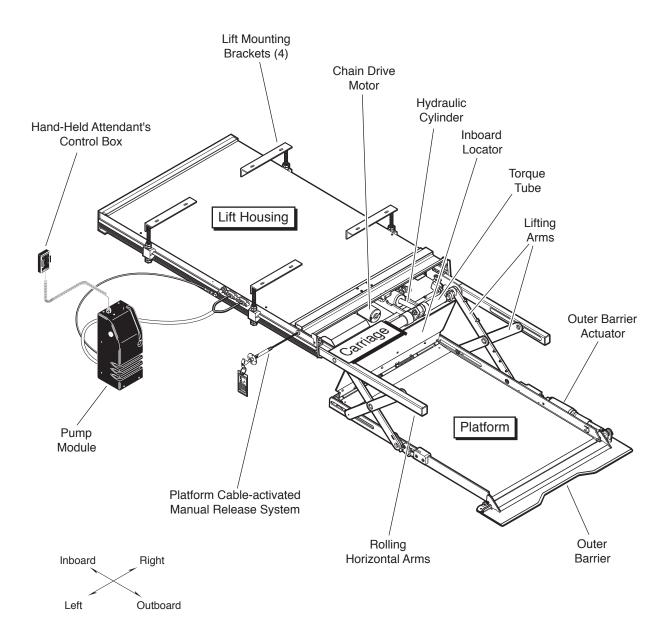
Date of Manufacture

Sample Serial No./Series No. Identification Tag

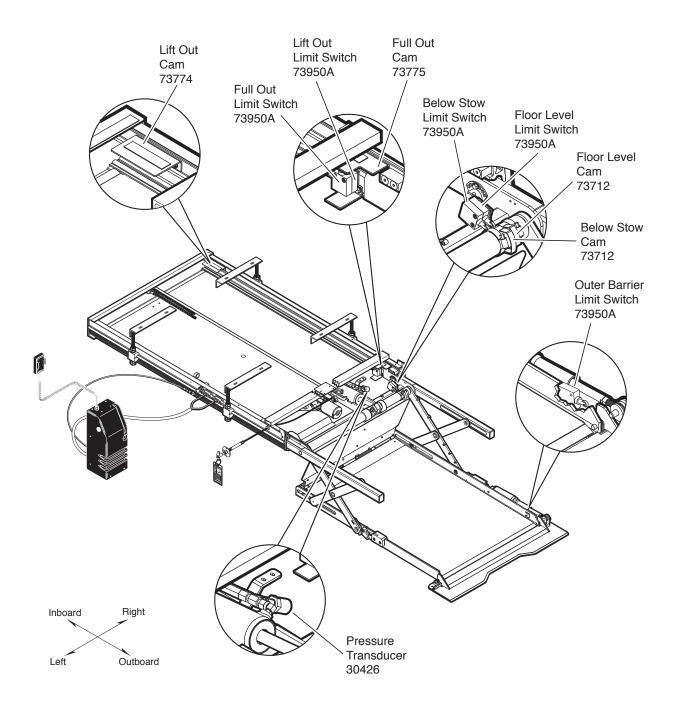
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## **Lift Terminology**



## **Switch and Sensor Locations**



#### **Certification Checklist**

The following operations and conditions must be functionally verified in order for the lift to be FMVSS 403/404 compliant. If an operation does not function as described or a condition is not met, follow the referenced procedures to correct the problem or contact a Braun Corporation Product Support representative.

- · Vehicle movement is prevented unless the lift door is closed, ensuring the lift is stowed.
  - 1. Verify lift stowed signal (pin 9) in the 9 conductor plug on the side of the pump module has a +12 volt signal.
  - 2. Refer to the interlock installation instructions.
- Lift operation shall be inhibited unless the vehicle is stopped and vehicle movement is prevented.
  - 1. Verify vehicle secure signal (pin 6) in the 9 conductor plug on the side of the pump module has a +12 volt signal.
  - 2. Refer to the interlock installation instructions.
- The platform will not fold/stow when occupied.
  - Refer to Platform Sense Calibration.
- The outer barrier will not raise if occupied.
  - Refer to Outer Barrier Occupied Calibration procedure
- An audio warning (and visual warning for public use lifts) will activate if the threshold area is occupied when the platform is a least 1" below floor level.
  - 1. Make sure connectors to threshold mat are properly connected.
  - 2. Call Product Support.
- · Lift platform movement shall be interrupted unless the outer barrier is deployed (up).
  - Check Barrier Down limit switch, wires and connector.
  - Diagnostic LCD should display a value of "1" for OBAR SW when outer barrier is deployed (up).

### **Adjustments and Calibration**

#### **Adjustment Procedures**

**Lift Out Switch:** The Lift Out Switch stops inward travel of the carriage/platform during Stow function (activated by the housing-mounted Lift Out Cam). Move cam in to increase inward travel. Move cam out to decrease inward travel.

Full Out Switch: The Full Out Switch stops outward travel of the carriage/platform during Deploy (Up/Down) functions (activated by the housingmounted Full Out Cam). Move cam in to decrease outward travel. Move cam out to increase outward travel. Carriage rollers must be inside housing a minimum 1/2". The platform will not raise or lower until this switch is activated.

Floor Level Switch: See page 6 for procedures.

**Stow Switch:** The Stow Switch controls the height of the carriage/platform before it moves inward during the Stow function (activated by the torque tubemounted Stow Cam). Rotate the cam in to decrease platform height. Rotate the cam out to increase platform height. Adjust cam so lifting arms are aligned. View the platform position in the housing.

**Barrier Down Switch:** This platform-mounted switch prohibits the platform from raising unless the outer barrier is in the full up position. The Up function is prohibited if the outer barrier detent pin is not fully engaged also.

#### **Drive Chain Adjustment**

In event the drive chain sags 1/2" or more, adjust tension as detailed. Tighten to eliminate visible sag but do not overtighten.

- 1. Remove bottom pan.
- 2. Pull the manual release cable and lock.
- 3. Remove adjustment bolt (tensioner) access cover.
- 4. Loosen inside jam nut. Secure tensioner and tighten outside jam nut. Tighten to eliminate visible chain sag but do not overtighten.
- Lock jam nuts together making sure the tensioner roller is horizontal. Release and push the manual cable in fully. Ensure platform is locked by moving the platform in and out until chain release assembly engages chain.

#### **Carriage Ride Height Adjustment**

The carriage horizontal arms move (roll) in and out of the housing tracks on roller bearings. Following installation or extensive lift operation, clearance between horizontal arms and tracks may diminish. The eccentric shaft mounting plate allows height adjustment.

Remove eccentric plate mounting screw. Using screwdriver or small rod, rotate the shaft clockwise to increase carriage height. Rotate the shaft counterclockwise to decrease carriage height. Reinstall mounting screw in nearest retainer hole. Adjust left and right side eccentric shafts (screw positions may vary from side to side). Adjust height such that horizontal arms do not contact top or bottom of tracks (align center).

#### **Calibration Procedures**

#### **Platform Sense Calibration**

- 1. Place 20 lbs. in the center of the platform.
- 2. Press UP button on the hand-held pendant to raise the platform a minimum of 3" above stow level.
- 3. Press and hold 50# CAL button on control board. While pressing the 50# CAL button, press and hold the STOW button on the hand-held pendant. The platform will lower to stow level, raise slightly, lower to stow level, and begin inward travel. Release the 50# CAL button when the platform begins moving inward. The platform sensing is now calibrated.
- 4. After calibration, the LCD screen should read "PF OCCUPIED" when 50 lbs., or more, are present on the platform. If 50 lbs. does not activate the "platform occupied" signal readout, recalibrate with less weight to lower the "occupied" setting or more weight to increase the "occupied" setting.

#### **Ground Sense Calibration**

- Press hand-held pendant DOWN switch to lower platform fully to ground level.
- While continuing to press the pendant DOWN switch, press and then release the control board O BAR/GROUND LVL button.
- 3. Release the pendant DOWN switch. Ground Level sensing is now calibrated.
- After calibration, the outboard roll stop should not unfold (down) until the platform is fully on the ground.

#### **Outer Barrier Occupied Calibration**

- 1. Press hand-held pendant DOWN switch to lower platform fully to ground level.
- Once outer barrier is fully unfolded (ramp position), release the pendant DOWN switch.
- 3. Press and hold the control board O\_BAR/GROUND LVL button. While holding O\_BAR/GROUND LVL button, press hand-held pendant UP switch to raise the outer barrier. Be sure to release O\_BAR/GROUND LVL button when outer barrier reaches approximately half full up (vertical) position.
- After calibration, the LCD screen should read "OUT-BAR OCCUPIED" whenever there is weight present on the outer barrier.

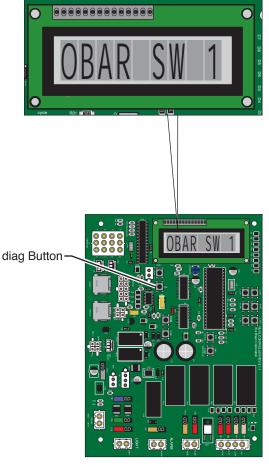
#### **LCD Diagnostic Codes**

To change the LCD display from cycle count to diagnostic mode, press the "diag" button on the control board (see illustration at right). When finished, press button again to return to cycle count mode. When all of the harnesses are correctly connected to the control board, the values shown in the chart below will display when the corresponding action is taken. "1" will appear to the right of the switch or sensor name on the LCD module when activated as shown. If any other value appears on the LCD screen during the specific diagnostic procedure, verify that the correct harness is properly connected to both the control board and the associated lift harness. Repeat the harness diagnostic procedure. If an incorrect value is still present after checking the harness and connections, contact The Braun Corporation Product Support Department.

All basic functions (UP, DOWN, STOW and DOOR) should show a value of 1 when activated via a controlled input (Hand-held Pendant, Magnetic, Remote Entry or 3rd Station Controls).



Hand-held Pendant



**NUVL Control Board** 

| LCD Display | Stowed  | Moving Out<br>Of Cassette | Moving Up<br>From Stow | At Floor<br>Level | Moving Down<br>From Stow | Ground<br>Level | Ground Level<br>OB Out |
|-------------|---|---------------------------|------------------------|-------------------|--------------------------|-----------------|------------------------|
| STLV SW     |   |                           | 1                      | 1                 |                          |                 |                        |
| LOUT SW     | 1   |                           |                        |                   |                          |                 |                        |
| FOUT SW     |   |                           | 1                      | 1                 | 1                        | 1               | 1                      |
| FLV SW      |   |                           |                        | 1                 |                          |                 |                        |
| OBAR SW     | 1   | 1                         | 1                      | 1                 | 1                        | 1               |                        |
| MAT SW      | = 1 when mat is activated.                                  |                           |                        |                   |                          |                 |                        |
| DO SW       | = 1 when door is full open or pin 3 and pin 4 are jumpered. |                           |                        |                   |                          |                 |                        |
| *IBAR SW    | = 1 when inboard locator is activated                       |                           |                        |                   |                          |                 |                        |

\*(NUVL855C only)

Achieving proper floor level positioning of the platform and inboard locator requires a combination of Floor Level switch adjustment and inboard locator adjustment. Both are factory set but must be inspected during installation procedures (will vary per vehicle application).

Ensure the lift is positioned and secured as specified on Quick Reference Installation Sheet (supplied with lift) panels 1 and 2. Adjust the Floor Level switch first (detailed below). Then, adjust the inboard locator as detailed in Inboard Locator Adjustment Instructions (adjust only if neces-

sary). The inboard locator must rest properly on the vehicle floor for wheelchair entry and exit.

#### Floor Level Switch Adjustment

Adjust the Floor Level switch first! (before adjusting the inboard locator)!

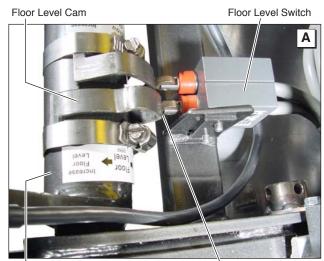
The Floor Level switch stops upward travel of the platform during the Up function (activated by the torque tube-mounted Floor Level cam).

Position the bottom of the lift plat-

form 1" above floor level (threshold mat) using the manual op eration system. Do not operate the lift with the electric pump during adjustment procedures.

Loosen the clamp securing the torque tube-mounted Floor Level cam. Rotate the cam until the Floor Level switch is activated (cam depresses switch).

Note: Check the floor level position of the platform and the inboard locator after powering the pump. Hydraulic pressure may affect platform height slightly. Fine tuning adjustment (tweaking) of the Floor Level switch may be required.



Torque Tube

Cam depressing switch.

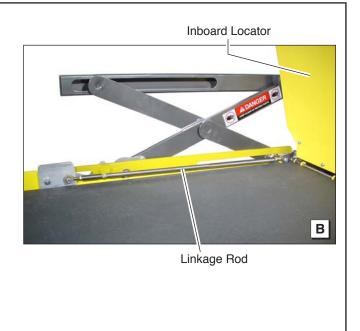
#### **Inboard Locator Adjustment**

### **ACAUTION**

Do not adjust inboard locator linkage rod. Linkage rod adjustment may result in lift damage. Do not adjust inboard locator linkage rod at this time! Linkage rod adjustment is not required unless extra usable platform length is needed. If

the angle of the inboard locator (when in the vertical position) restricts the usable platform length for the wheelchair passenger, adjustment of the linkage rod will change the angle.

With the platform at ground level and the inboard locator in the vertical position, there should be a minimum of 1" clearance between the inboard locator and torque tube.

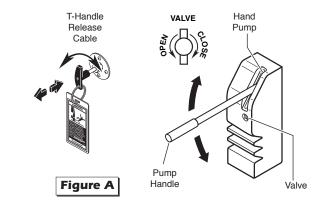


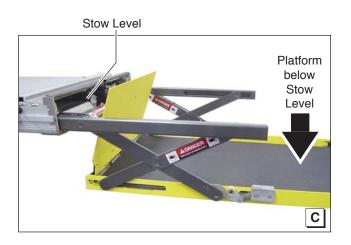
Adjust the inboard locator as detailed in the following procedures. Then, adjust the linkage rod as detailed on page 9 (**only if necessary**).

- Raise the lift platform fully (floor level) using the manual operation system (Manual Operating Instructions detailed on Quick Reference Installation Sheet). If the inboard locator rests properly on the floor, do not adjust the inboard locator. Lower the platform to ground level. If the angle of the inboard locator (when in the vertical position), does not restrict the usable platform length for the wheelchair passenger, disregard inboard locator adjustment procedures. See Photo H on page 9. Refer to the following procedures if adjustment is required.
- Position the lift platform below stow level using the manual operation system. See Photo C.

Lowering the platform will allow access to the cam bolt securement nut. See Photo E.

#### **Manual Operation Systems**





#### **Inboard Locator Adjustment**

Remove the 1/4" lock nut securing the lifting arm cam bolt.
 See Photos D and E. Do not remove the bolt.

Raise the platform fully (floor level) using the manual operation system.

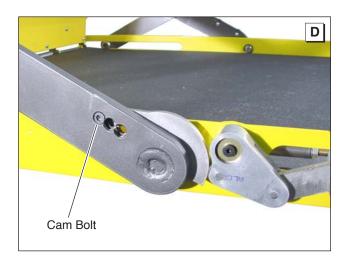
Remove the cam securement bolt (lift inboard locator to relieve pressure on bolt).

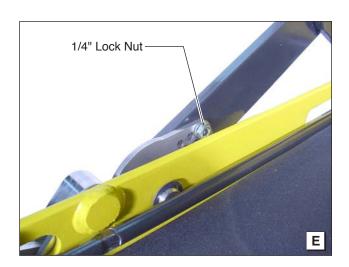
Allow the inboard locator to rest on the floor.

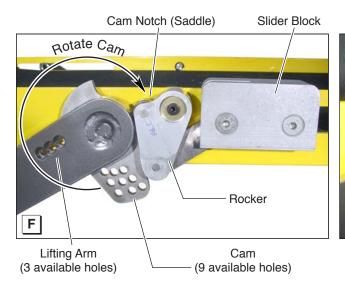
Rotate the cam so the cam follower bearing engages the cam notch (saddle). See Photos F and G.

Reinstall the cam securement bolt in one of the three lifting arm holes that best lines up with one of the nine holes in the cam. See Photos F and G.

Reposition the securement bolt lock nut. **Note:** Lowering the platform will allow access to cam bolt. **Tighten securely**.









Cam Notch (Saddle) Engaging

#### **Inboard Locator Linkage Rod Adjustment**

#### **ACAUTION**

Improper inboard locator linkage rod adjustment may result in lift damage.

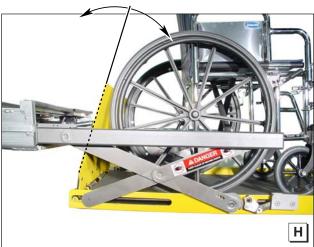
Do not adjust the inboard locator linkage rod unless extra usable platform length is needed. See Photo H. If the angle of the inboard locator (when in

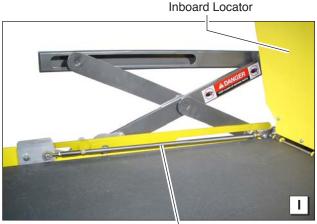
the vertical position) restricts the usable platform length for the wheelchair passenger, adjustment of the linkage rod will change the angle.

Adjust the inboard locator as detailed in the previous procedures. Then, adjust the linkage rod as detailed (**only if necessary**). If the linkage rod is adjusted too long or too short, it will exceed the travel of the slider block **resulting in damage** to the cam follower bearing, the cam and/or other components.

- Position the lift platform below stow level using the manual operation system. Do not operate the lift with the electric pump during adjustment procedures.
- 2. Loosen the jam nuts at each end. Adjust rod length as needed. Minimize adjustment. Carefully check the inboard locator angle and operation using the manual operation system. Ensure the rod has not been over adjusted resulting in pressure on components (damage will result). Tighten the linkage rod jam nuts.

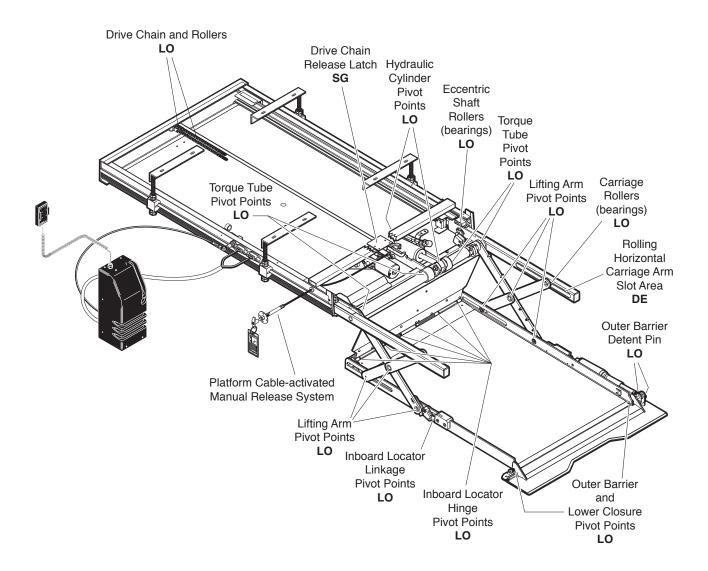
Linkage rod adjustment affects angle of inboard locator (vertical position).





Linkage Rod

## **Lubrication Diagram**



See the Maintenance/Lubrication Schedule for recommended applications per number of cycles.

| Lubricant             | Туре                   | Specified (recommended)<br>Lubricant | Available<br>Amount | Braun<br>Part No. |
|-----------------------|------------------------|--------------------------------------|---------------------|-------------------|
| LO Limbt Oil          | Light Penetrating Oil  | LPS2, General Purpose                | 11 oz.              | 15807             |
| LO - Light Oil        | (30 weight or equivale | ent) Penetrating Oil                 | Aerosol Can         | 13007             |
| DE - Door-Ease        | Stainless Stick        | Door-Ease                            | 1.68 oz.            | 15806             |
| DE - DOOI-Ease        | Style (tube)           | Stick (tube)                         |                     |                   |
| SG - Synthetic Grease | Synthetic Grease       | Mobiltemp SHC32                      | 12.5 oz.            | 28598             |
|                       | (Multipurpose)         |                                      | Tube                | 20000             |

#### **Maintenance and Lubrication Schedule**

Proper maintenance is necessary to ensure safe, troublefree operation. Inspecting the lift for any wear, damage or other abnormal conditions should be a part of a regular service program. Simple inspections can detect potential problems.

The maintenance and lubrication procedures specified in the following schedule **must** be performed by a Braun authorized service representative at the scheduled intervals according to the number of cycles. NUVL Series lifts are equipped with a cycle counter (digital display built into the electronic control board).

NUVL Series lifts are equipped with hardened pins and self-lubricating bushings to decrease wear, provide smooth operation and extend the service life of the lift.

When servicing the lift at the recommended intervals. inspection and lubrication procedures specified in the previous sections should be repeated. Clean components and the surrounding area before applying lubricants. LPS2 General Purpose Penetrating Oil is recommended where Light Oil is called out. Use of improper lubricants can attract dirt or other contaminants which could result in wear or damage to the components. Platform components exposed to contaminants when lowered to the ground may require extra attention. Lift components requiring grease are lubricated during assembly procedures. When replacing these components, be sure to apply grease during installation procedures. Specified lubricants are available from The Braun Corporation (part numbers on previous page).

**All** listed inspection, lubrication and maintenance procedures should be repeated at 750 cycle intervals following the scheduled 4500 cycle maintenance proce-

dures. These intervals are a general guideline for scheduling maintenance procedures and will vary according to lift use and conditions. Lifts exposed to severe conditions (weather, environment, contamination, heavy usage, etc.) may require inspection and maintenance procedures to be performed more often than specified.

#### **AWARNING**

Maintenance and lubrication procedures must be performed as specified by an authorized service technician. Failure to do so may result in serious bodily injury and/or property damage.

**Maintenance Indicator:** The Lift Ready green LED mounted on top of the pump cover will change color to yellow after every 750 cycles. The yellow LED will not affect the functions of the lift, but is a reminder to complete necessary maintenance and lubrication.

Once the lift has been serviced, press the CYCLE button (located below LCD display on the control board) until the Lift Ready LED changes back to green. The CYCLE button also clears the lift cycle count (since last service) but not the lifetime cycle count.

Discontinue lift use immediately if maintenance and lubrication procedures are not properly performed, or if there is any sign of wear, damage or improper operation. Contact your sales representative or call The Braun Corporation. One of our national Product Support representatives will direct you to an authorized service technician who will inspect your lift.

|               | Outer barrier and lower closure pivot points (2)                      | Apply Light Oil - See Lubrication Diagram  |
|---------------|---|--|
|               | Outer barrier detent pin pivot points (2)                             | Apply Light Oil - See Lubrication Diagram  |
|               | Inboard locator hinge pivot points                                    | Apply Light Oil - See Lubrication Diagram  |
|               | Inboard locator linkage pivot points                                  | Apply Light Oil - See Lubrication Diagram  |
| 750<br>Cycles | Lifting arm center and platform pivot points (bearings at all points) | Apply Light Oil - See Lubrication Diagram  |
|               | Inspect outer barrier and lower closure for proper operation          | Correct or replace damaged parts.  |
|               | Inspect outer barrier seal and lower closure gasket                   | Resecure, replace or correct as needed   |
|               | Inspect outer barrier detent pin hairpin cotter                       | Ensure hairpin cotter is present and can be removed and inserted easily. Resecure, replace or correct as needed. |
|               | Inspect lift for wear, damage or any abnormal condition               | Correct as needed.   |

## **Maintenance and Lubrication Schedule**

|               | Inspect lift for rattles  | Correct as needed.   |
|---------------|---|--|
|               | Check drive chain tension.  | Pull out and lock manual release cable. Adjust chain tension as needed. See Drive Chain Adjustment.  |
|               | Inspect inboard locator and linkage for: • Proper operation. Roll stop should rest solidly on floor providing smooth transition. • Positive securement • Wear or damage | Resecure, replace or correct as needed. See Inboard Locator Adjustment Instructions.   |
| 750<br>Cycles | Check carriage ride height in housing   | Adjust as needed. See Carriage Ride Height Adjustment.   |
|               | Check stow height/lifting arm alignment   | Lifting arms should be horizontal, aligned with each other and aligned with carriage. Adjust as needed. See Switch Adjustment (Stow Switch). |
|               | Inspect wiring harnesses for securement, wear or other damage   | Resecure, replace or correct as needed   |
|               | Check lower pan securement  | Resecure, replace damaged parts or correct as needed.  |
|               | Torque tube pivot bearings (4 places)   | Apply Light Oil - See Lubrication Diagram  |

| Carriage and eccentric shaft rollers (hearings)   | Apply Light Oil - See Lubrication Diagram   |
|---|---|
| Carriage and eccentific shall rollers (bearings)  | Apply Light Oil - See Lubhcation Diagram  |
| Rolling horizontal carriage arm slot area   | Apply Door-Ease - See Lubrication Diagram. Apply to the surface area around both slots and wipe off excess.   |
| Hydraulic cylinder pivot points (4 per cylinder)  | Apply Light Oil - See Lubrication Diagram   |
| Drive chain and chain rollers   | Apply Light Oil - See Lubrication Diagram   |
| Drive chain release latch mechanism   | Apply Synthetic Grease - See Lubrication Diagram  |
| Deploy lift, remove lower pan and blow out housing. Blow off platform also.                                 | Use compressor and nozzle to remove all debris from housing. Clean lower pan slot and apply Antisieze to slot before reinstalling pan.  |
| Deploy lift, remove lower pan and clean housing tracks  | Use clean cloth and solvent to clean tracks. Clean lower pan slot and apply Antisieze to slot before reinstalling pan.  |
| Check drive chain tensioner, jam nuts and con necting link for securement and/or misalignment.              | Correct or replace damaged parts and/or relubricate. See Drive Chain Adjustment.  |
| Inspect drive chain release latch mechanism for proper operation, positive securement, wear or other damage | Correct or replace damaged parts and/or relubricate.  |
| Inspect platform cable-activated manual release system (T-handle/cable assembly and carriage movement)      | Ensure T-handle release and cable assembly operate properly. Ensure carriage can be manually extended and retracted freely.   |
|   | Hydraulic cylinder pivot points (4 per cylinder)  Drive chain and chain rollers  Drive chain release latch mechanism  Deploy lift, remove lower pan and blow out housing. Blow off platform also.  Deploy lift, remove lower pan and clean housing tracks  Check drive chain tensioner, jam nuts and connecting link for securement and/or misalignment.  Inspect drive chain release latch mechanism for proper operation, positive securement, wear or other damage  Inspect platform cable-activated manual release system (T-handle/cable assembly and carriage |

## **Maintenance and Lubrication Schedule**

|                | Inspect limit switches for securement and proper adjustment  Inspect carriage, lifting arm and eccentric shaft rollers (bearings) for wear or damage, positive securement and proper operation | Resecure, replace or adjust as needed. See Switch Adjustment.  Correct, replace damaged parts and/or relubricate. |
|----------------|--|---|
|                | Inspect external snap rings (e-clips):  • Carriage roller bearings (4)  • Lower lifting arm pins (4)  • Eccentric shaft track roller bearing (1)   | Resecure, replace or correct as needed.   |
| 4.500          | Inspect lower lifting arm pins for wear or damage, positive securement and proper adjustment   | Resecure, replace damaged parts, lubricate or correct as needed.  |
| 1500<br>Cycles | Inspect eccentric shaft pins, bearing mounting screw, washers and securement hardware for wear or damage, positive securement and proper operation   | Resecure, replace damaged parts, lubricate or correct as needed. See Carriage Ride Height Adjustment.             |
|                | Inspect torque tube cams for securement, wear or damage  | Resecure, replace or correct as needed.   |
|                | Inspect housing cam brackets for securement, wear or damage  | Resecure, replace or correct as needed.   |
|                | Inspect cylinder(s), hoses, fittings and hydraulic connections for wear, damage or leaks   | Tighten, repair or replace if needed.   |
|                | Inspect power cable  | Resecure, repair or replace if needed.  |
|                |  | ·   |

| 4500   | Hydraulic Fluid (Pump) - Check level. <b>Note:</b> Fluid should be changed if there is visible contamination. Inspect the hydraulic system (cylinder, hoses, fittings, seals, etc.) for leaks if fluid level is low. | Use Braun 87010R (5606 aviation fluid). <b>Do not mix</b> with Dextron III or other hydraulic fluids. Check fluid level with <b>platform lowered fully</b> . Fill to maximum fluid level indicated on reservoir (specified on decal). <b>Do not overfill</b> . If fluid level decal is not present - measure 7/8" from the bottom of fill tube to locate fluid level. |
|--------|--|---|
| Cycles | Inspect lifting arm bushings and pivot pins for visible wear or damage   | Replace if needed.  |
|        | Inspect outer barrier pivot pin mounting bolts (2)   | Tighten or replace if needed  |
|        | Mounting   | Check to see that the lift is securely anchored to<br>the vehicle and there are no loose bolts, broken<br>welds, or stress fractures.   |
|        | Decals and Antiskid  | Replace decals if worn, missing or illegible. Replace antiskid if worn or missing.  |

| Consecutive |
|-------------|
| 750 Cycle   |
| Intervals   |

**Repeat all** previously listed inspection, lubrication and maintenance procedures at 750 cycle intervals.

### **▲WARNING**

Troubleshooting and repair procedures must be performed as specified by authorized service personnel only. Failure to do so may result in serious bodily injury and/or property damage.

HAND-HELD PENDANT If a problem occurs with your lift, discontinue operation immediately! Do not attempt repairs yourself. Contact your dealer or call The Braun Corporation. One of our national service representatives will direct you to an authorized service repairman who will inspect your lift.

The cause of the problem can be determined by locating the lift function and related symptom in the Troubleshooting Diagnosis Charts. The specific cause and remedy can then be determined by process of elimination. A Wiring Diagram, Electrical Schematic, Hydraulic Diagram and Hydraulic Schematic are provided to aid in troubleshooting.

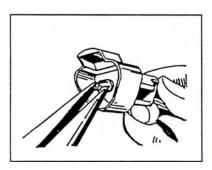
A Repair Parts section with exploded views and corresponding parts lists is also provided. Correct the problem if possible. If the problem continues, contact The Braun Corporation.

| FUNCTION                          | POSSIBLE CAUSE               | REMEDY  |
|-----------------------------------|------------------------------|---|
|                                   | 1.11 Low Battery             | Check vehicle battery   |
|                                   | 1.12 Bad ground              | Check for good ground between vehicle chassis and 3/8" bolt on back of power pack.  |
| 1.00                              | 1.13 Poor plug connections   | Check all plugs for proper contact.   |
| NO<br>OPERATION                   | 1.14 Blown fuse              | Check fuses on P.C. board.  |
|                                   | 1.15 Circuit Sentry          | Manually reset Circuit Sentry (circuit breaker).  |
|                                   | 1.16 Circuit Breaker         | Circuit breaker should automatically reset, otherwise replace.  |
|                                   | 1.17 Defective Interlock     | Check for voltage on gray wire with pink stripes in interlock plug connected to P.C. board.   |
|                                   |                              |   |
|                                   | 2.11 Hydraulic valve open    | Flush valve by operating manual override switches up and down at same time for 4 to 5 seconds several times.  |
| 2.00<br>PUMP RUNS                 | 2.12 Pump mounted horizontal | Power pack must be mounted vertically.  |
| BUT WILL<br>NOT LIFT<br>PLATFORM  | 2.13 No oil (low)            | Use Braun 87010R (5606 aviation fluid). <b>Do not mix</b> with Dextron III or other hydraulic fluids. Check fluid level with <b>platform lowered fully</b> . Fill to maximum fluid level indicated on reservoir (specified on decal). <b>Do not overfill</b> . If fluid level decal is not present - measure 7/8" from the bottom of fill tube to locate fluid level. |
|                                   |                              |   |
| 3.00<br>PUMP DOES<br>NOT RUN      | 3.11 Up Solenoid             | Check for power on black wire going from solenoid to motor.   |
| WITH MAN-<br>UAL OVER-<br>RIDE OR | 3.12 Bad power and ground    | See 1.00  |

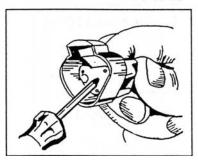
| FUNCTION   | POSSIBLE CAUSE  | REMEDY  |
|--|---|---|
| 4.00 LIFT WILL GO UP WITH OVERRIDE SWITCH BUT NOT WITH HAND-HELD PENDANT   | <ul> <li>4.11 Outer Barrier switch is not activated or defective.</li> <li>4.12 Full Out switch is not activated or defective.</li> <li>4.13 Hand-held pendant not working properly.</li> </ul> | Check diagnostic LCD for Outer Barrier switch status. Barrier is down or barrier release pin partially out. See Outer Barrier Occupied Calibration on page 5. Replace switch as necessary.  Check diagnostic LCD for Full Out switch status. Adjust or replace switch as necessary.  Check for hand-held pendant illumination and continuity of the switches. Verify Door Open switch is functioning correctly. |
| 5.00 LIFT WILL NOT GO DOWN WITH MANUAL OVERRIDE OR WITH HAND-HELD PENDANT OR GOES DOWN SLOWLY OR DRIFTS DOWN BY ITSELF | 5.11 Hydraulic down valve bad 5.12 Dirty down valve (clogged)   | Check for power on red wire from P.C. board to Down solenoid when pushing override button or hand-held pendant button. Replace if necessary.  Flush valve by operating Up & Down manual override buttons at same time for 4 to 5 seconds several times.   |
| 6.00 LIFT WILL GO DOWN WITH OVERRIDE BUT NOT WITH HAND-HELD PENDANT  | 6.11 Full Out switch out of adjustment or defective.  6.12 Door Full Close switch out of adjustment or defective.   | Check diagnostic LCD for Full Out switch status. Adjust or replace switch as necessary.  Check switch for proper operation/adjustment. Adjust or replace switch as necessary.   |
| 7.00<br>LIFT WILL NOT<br>GO OUT WITH<br>HAND-HELD<br>PENDANT   | <ul><li>7.11 Missing shunt</li><li>7.12 Door Open switch out of adjustment or defective</li></ul>   | Verify shunt (jumper) is located in the Door Operator 4-conductor jack (jumper pins 3 & 4) on the control board when door operators are not used.  Check switch for proper operation/adjustment. Adjust or replace switch as necessary.   |
| 8.00 LIFT WILL NOT GO OUT WITH OVERRIDE OR HAND-HELD PENDANT   | 8.11 Poor plug connections 8.12 Bad in/out motor 8.13 Bad power and ground  | Check harness connections A1, A2, B1 and B2 Check power at motor. Replace motor if necessary. See 1.00  |
| 9.00<br>LIFT WILL NOT<br>STOW WITH<br>HAND-HELD<br>PENDANT   | 9.11 Stow switch out of adjustment or defective.  9.12 Platform is occupied or out of calibration.  | Check diagnostic LCD for Stow switch status. Adjust or replace as necessary.  Remove weight from platform. See Platform Sense Calibration on page 5.  |

| FUNCTION  | POSSIBLE CAUSE  | REMEDY   |  |  |
|---|---|--|--|--|
| 10.00<br>BARRIER WILL                                     | 10.11 Poor plug connections                                       | Check harness connectors A1 and A2, E1, N1, N2, E1, F1 and F2.   |  |  |
| NOT OPERATE UP OR DOWN WITH HAND- HELD PENDANT            | 10.12 Faulty barrier actuator motor or actuator out of adjustment | Check power at motor. Adjust or replace actuator if necessary.   |  |  |
| OR OVERRIDE<br>SWITCHES                                   | 10.13 Bad power and ground  | See 1.00   |  |  |
| 11.00   |   |  |  |  |
| BARRIER OPERATES WITH OVERRIDE SWITCH BUT                 | 11.11 Faulty Outer Barrier switch                                 | Check diagnostic LCD for Outer Barrier Switch status. Adjust or replace switch as necessary.   |  |  |
| WILL NOT GO<br>UP WITH HAND-<br>HELD PENDANT              | 11.12 Barrier occupied  | Remove weight from barrier. See Outer Barrier Occupied Calibration on page 5.  |  |  |
|   |   |  |  |  |
| 12.00<br>BARRIER<br>OPERATES                              | 12.11 Faulty Pressure Transducer                                  | Check Pressure Transducer. Adjust or replace as necessary. See Ground Sense Calibration on page 5.   |  |  |
| WITH OVER-<br>RIDE SWITCH<br>BUT WILL NOT<br>GO DOWN WITH | 12.12 Stow switch out of adjust-<br>ment or defective             | Check diagnostic LCD for Stow switch status.<br>Adjust or replace as necessary.  |  |  |
| HAND-HELD<br>PENDANT                                      | 12.13 Full Out switch out of adjustment or defective              | Check diagnostic LCD for Full Out switch status.<br>Adjust or replace as needed.   |  |  |
|   |   |  |  |  |
| 13.00   |   |  |  |  |
| 13.00<br>SWITCHES   | 13.11 No power going to switches                                  | Check power on connector A1, pins 1 and 2.   |  |  |
| DO NOT CHANGE STATE IN                                    | 13.12 Faulty wiring   | Check continuity of wires from switches to connector A2.   |  |  |
| DIAGNOSTIC<br>MODE  | 13.13 Faulty connections  | Check for proper connections on each switch and on each connector on the harnesses. Replace contact if necessary. See diagram on following page. |  |  |
|   |   |  |  |  |
| 14.00<br>DOORS<br>DO NOT<br>OPEN                          | 14.11 Faulty wiring   | Check for proper wiring to door openers.   |  |  |
|   |   |  |  |  |
| 15.00<br>DOORS<br>DO NOT<br>CLOSE                         | 15.11 Lift Out switch out of adjustment or defective              | Lift not stowed fully. Adjust lift out switch or replace.  |  |  |
|   |   |  |  |  |

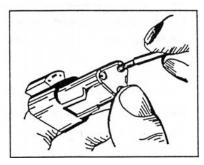
#### **CONTACT REMOVAL**



1. Remove orange wedge using needle nose pliers or a hook shaped wire to pull wedge straight out.



2. To remove the contacts, gently pull wire backwards, while at the same time releasing the locking finger by moving it away from the contact with a screwdriver.

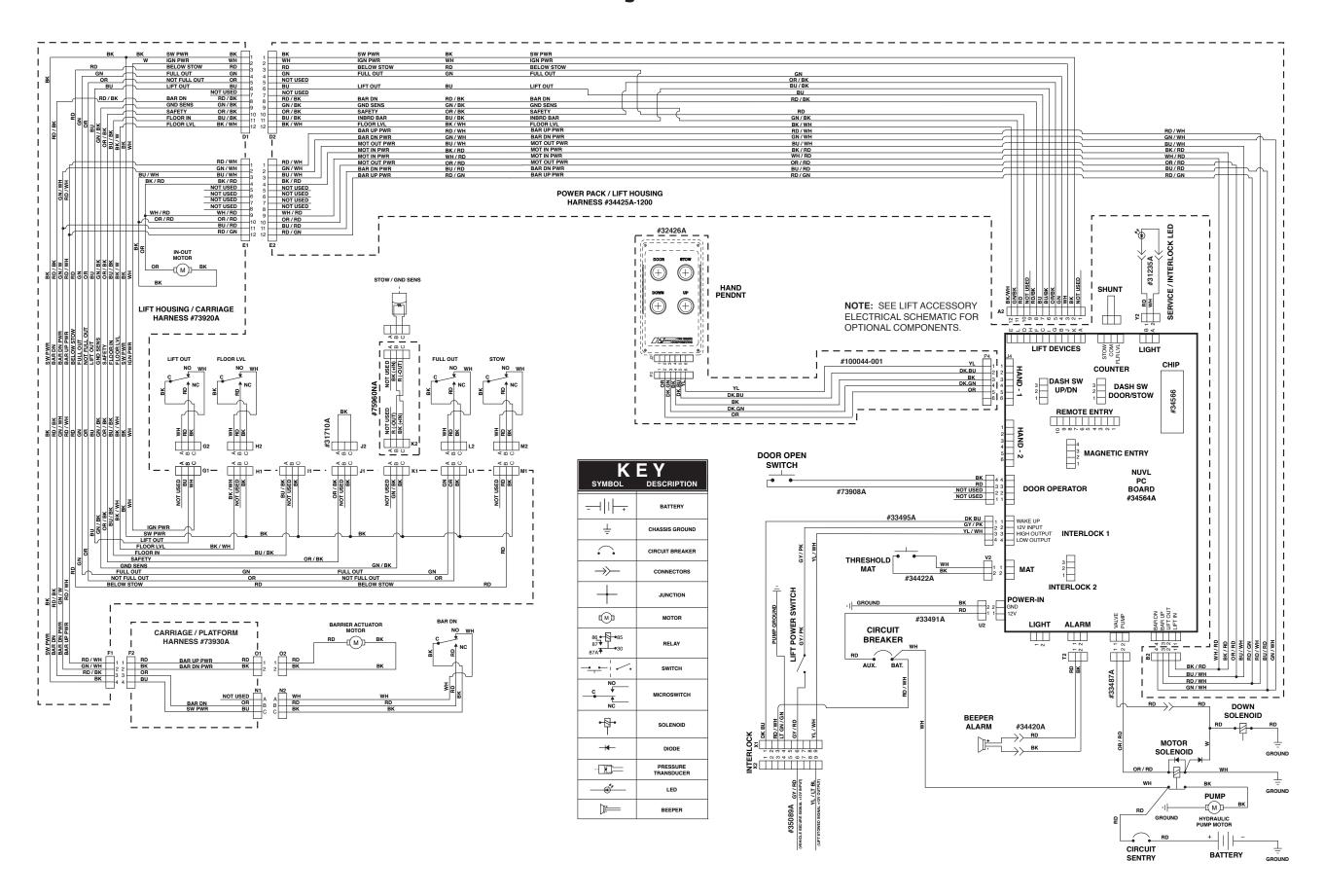


3. Hold the rear seal in place, as removing the contact will displace the seal

## **NOTES**

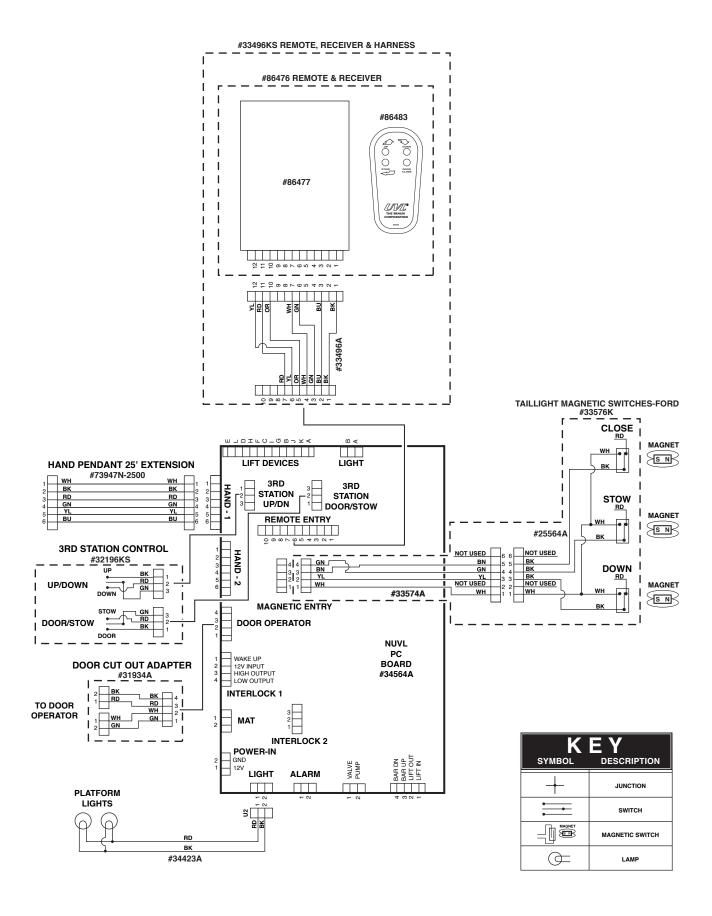
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## **Lift Wiring Schematic - Main**



Unfold foring Lift Whitnatic

## **Lift Wiring Schematic - Lift Accessories**

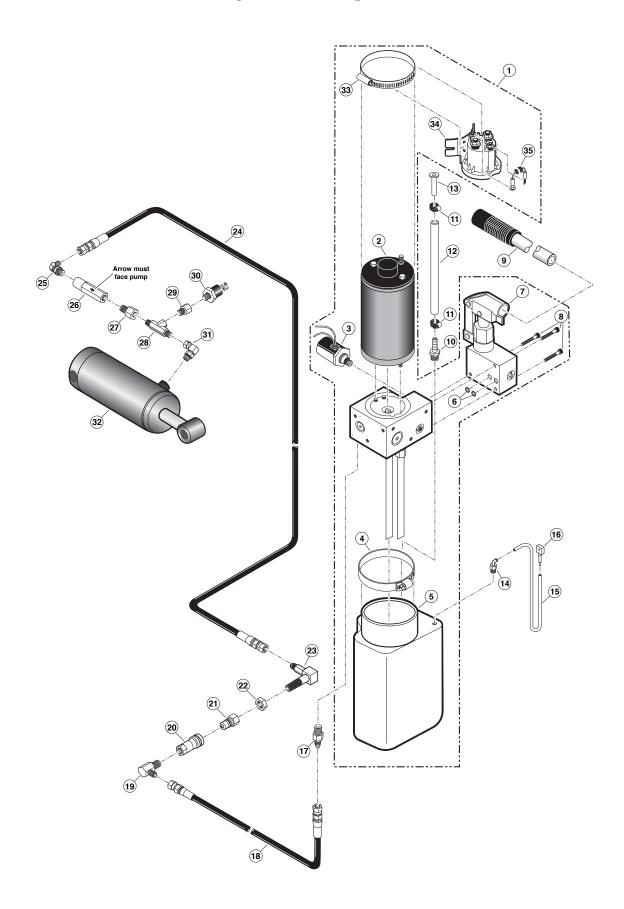


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## **Hydraulic Parts List**

| Item Qty. |   | Description  |            |
|-----------|---|--|------------|
| 1         | 1 | Pump Assembly (M259 with Reservoir/with Back-up pump)          | 87060      |
| 2         | 1 | Motor, Pump - 12 Volt  | 14785-IS   |
| 3         | 1 | Valve, "Down" (with Solenoid)                                  | 14901      |
| 4         | 1 | Clamp, Reservoir - H-48  | 17069      |
| 5         | 1 | Reservoir Replacement Kit (Includes Item #10)                  | 88188K     |
| 6         | 1 | O-Ring (only), Hand Pump Mounting                              | 17351      |
| 7         | 1 | Hand Pump (Backup) with O-Rings (Includes Item #6)             | 87065      |
| 8         | 3 | Screw, 1/4-20 x 1 3/4", Allen Head                             | 17351      |
| 9         | 1 | Handle with Grip   | 17206A     |
| 10        | 1 | Fitting, 3/8" Male NPT x 3/8" Barbed                           | 87618      |
| 11        | 2 | Clamp, Hose - 5/8" O.D Worm Drive                              | 84325      |
| 12        | 1 | Tubing, 3/8" x 5/8", Tygothane - Clear                         | 82066R012  |
| 13        | 1 | Plug, 3/8" Plastic Hose  | 81580      |
| 14        | 1 | Fitting, 90°-1/8" Male Pipe x 1/8" Barbed                      | 87563      |
| 15        | 1 | Tube, 1/4" O.D. x 1/8" I.D Plastic                             | 81557R014  |
| 16        | 1 | Plug, 1/8" Plastic Tube  | 81583      |
| 17        | 1 | Adapter, 1/4" Male NPT x 7/16-20 Male JIC 37°                  | 10130      |
| 18        | 1 | Hose Assembly, 1/4" x 154" - Female Swivel 7/16-20 JIC 37°     | 32785A-154 |
| 19        | 1 | Fitting, 90° - 7/16-20 Male JIC 37° x 1/4" Male NPT            | 87569      |
| 20        | 1 | Coupling, Hydraulic Quick Connect x 1/4" Female NPT            | 87614      |
| 21        | 1 | Nipple, Hydraulic Quick Connect x 1/4" Female NPT              | 87615      |
| 22        | 1 | Nut, 9/16-18, Hex Jam  | 83077      |
| 23        | 1 | Fitting Assembly, Bulk Head                                    | 73777A     |
| 24        | 1 | Hose Assembly, 1/8" x 60" - Female Swivel 7/16-20 JIC 37°      | 16004A-060 |
| 25        | 1 | Fitting, 90° - 9/16" Male O-Ring x 7/16-20 Male JIC 37°        | 87622      |
| 26        | 1 | Valve, Flow Control  | 87049      |
| 27        | 1 | Adaptor, Hydraulic Internal                                    | 87560      |
| 28        | 1 | Fitting, Tee - 1/4" Male NPT - 1/4" Female NPT - 1/4" Male NPT | 26786      |
| 29        | 1 | Fitting, 7/16" Female O-Ring x 1/4-18 NPT Male                 | 29305      |
| 30        | 1 | Switch, Pressure Transducer                                    | 30426      |
| 31        | 1 | Fitting, 90° - 1/4" Female NPT Swivel x 7/16-20 O-Ring         | 26789      |
| 32        | 1 | Cylinder, UVL Retracting                                       | 87055N     |
| 33        | 1 | Clamp, Hose - Solenoid Mounting                                | 29663      |
| 34        | 1 | Solenoid, Up - Trombetta                                       | 31129      |
| 35        | 1 | Diode Assembly, Up Solenoid                                    | 73906A     |

## Hydraulic Diagram

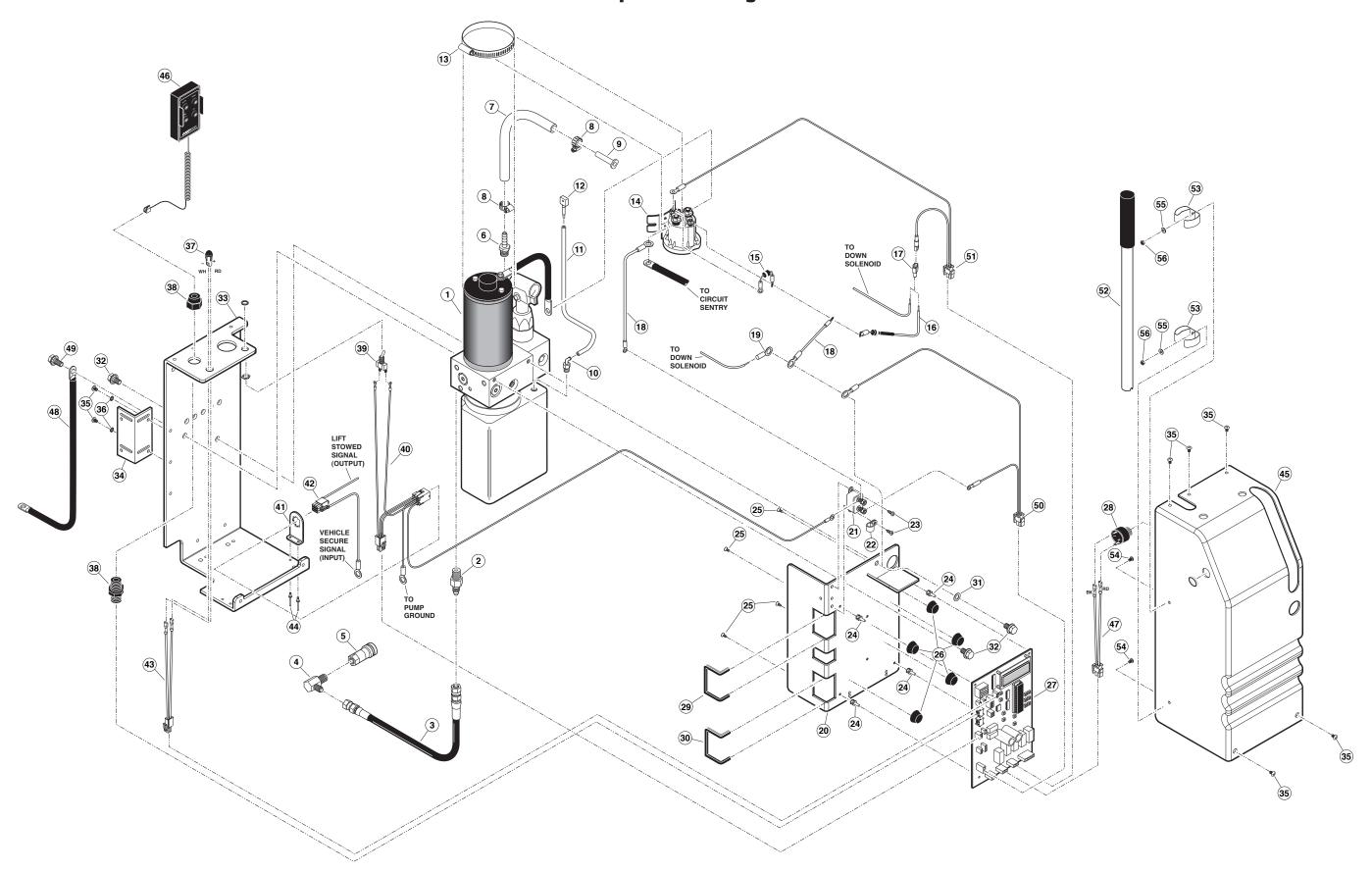


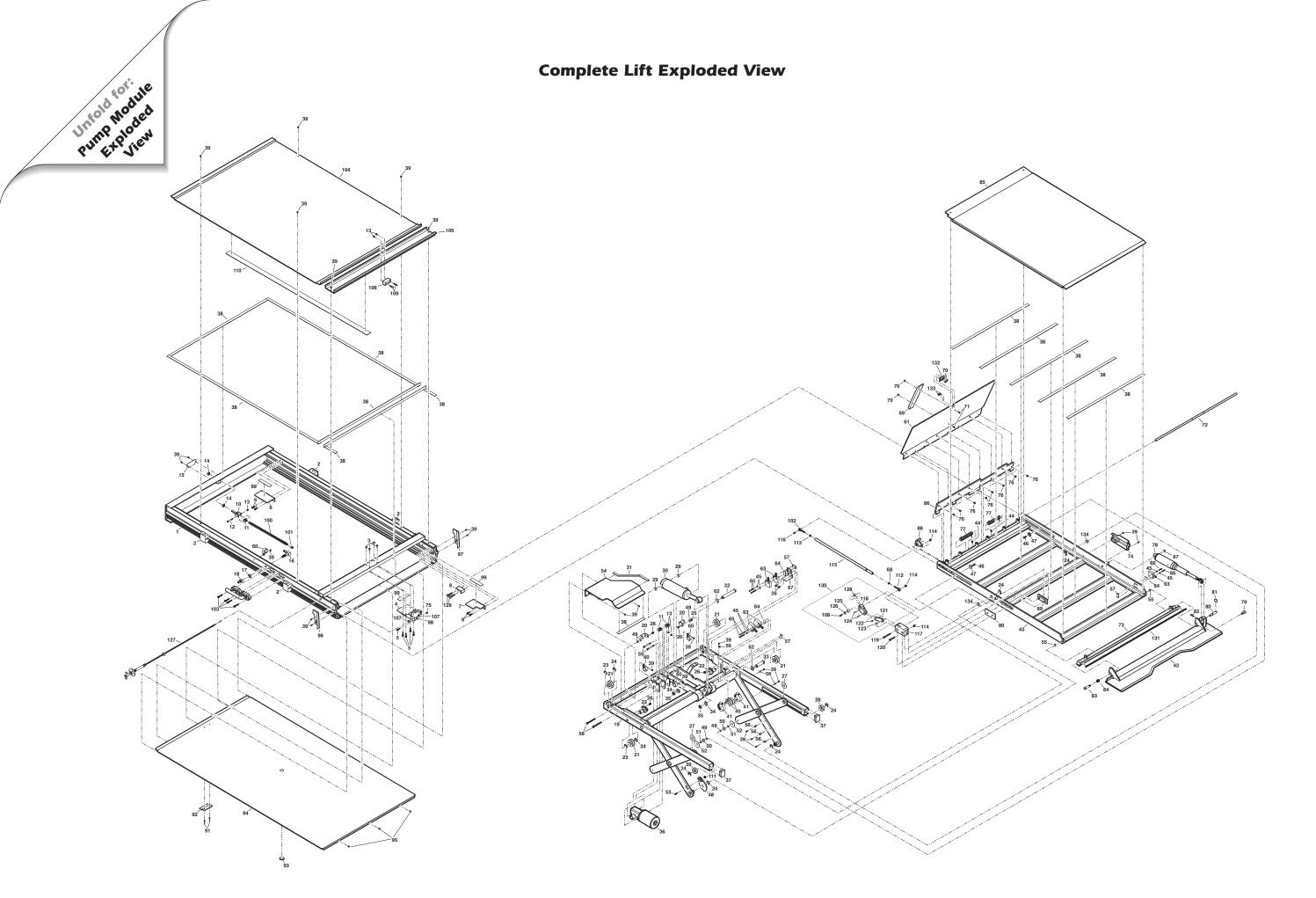
## **Pump Module Parts List**

| Item     | Qty. | Description  | Part #           |
|----------|------|--|------------------|
| 1        | 1    | Pump Assembly, M259                                    | 87060            |
| 2        | 1    | Adapter, 1/4" Male NPT x 7/16-20 Male JIC 37°          | 10130            |
| 3        | 1    | Hose Assembly, 1/4"- F. Swivel 7/16-20 JIC 37°         | 32785A-154       |
| 4        | 1    | Fitting, 90° - 7/16-20 Male JIC 37° x 1/4" Male NPT    | 87569            |
| 5        | 1    | Coupling, Hydraulic Quick Connect x 1/4" Female NPT    | 87614            |
| 6        | 1    | Fitting, 3/8" Male NPT x 3/8" Barbed                   | 87618            |
| 7        | 1    | Tubing, 3/8" x 5/8", Tygothane - Clear                 | 82066R012        |
| 8        | 2    | Clamp, Hose - 5/8" O.D Worm Drive                      | 84325            |
| 9        | 1    | Plug, 3/8" Plastic Tubing                              | 81580            |
| 10       | 1    | Fitting, 90°-1/8" Male Pipe x 1/8" Barbed              | 87563            |
| 11       | 1    | Tube, 1/4" O.D. x 1/8" I.D Plastic                     | 81557R014        |
| 12       | 1    | Plug, 1/8" Plastic Tube                                | 81583            |
| 13       | 1    | Clamp, Hose - Solenoid Mounting                        | 29663            |
|          |      | · · ·  |                  |
| 14<br>15 | 1    | Solenoid, Up - Trombetta                               | 31129            |
| 16       | 1    | Diode Assembly, Up Solenoid                            | 73906A<br>73907A |
|          |      | Diode Assembly, Down Valve Solenoid                    |                  |
| 17       | 1    | Terminal, 14/16 Gage Male Spade - 1/4" Fully Insulated | 78036            |
| 18       | 2    | Jumper Assembly, 12 Gage x 4"                          | 73943A           |
| 19       | 1    | Eyelet, 5/16" Insulated - Red                          | 86267            |
| 20       | 1    | Weldment, Bracket - PC Board Mounting                  | 73824W           |
| 21       | 1    | Circuit Breaker, 20 Amp - Self Reset                   | 16453            |
| 22       | 1    | Clip, Cable - 7/16" Plastic                            | 15777            |
| 23       | 2    | Screw, 10-32 x 3/8", Pan Head Philips, Thread Cutting  | 82755            |
| 24       | 4    | Standoff, .25" PCB - Nylon                             | 86739            |
| 25       | 4    | Screw, #6 x 3/8". Self Tap, Flat Head                  | 82764            |
| 26       | 5    | Bumper, 1/2" Dia. x 1/4" Tall - Rubber                 | 82064            |
| 27       | 1    | Electrical Board Assembly w/Program Chip               | 34564A           |
| 28       | 1    | Beeper, Constant - High Output                         | 33251            |
| 29       | 1    | Edge Liner, 1/8" x 6", Q-Trim                          | 13910R006        |
| 30       | 1    | Edge Liner, 1/8" x 4", Q-Trim                          | 13910R004        |
| 31       | 1    | Washer, .328" x .562" x .042"                          | 83583            |
| 32       | 3    | Screw, 5/16-18 x 1/2", Serrated Washer Head, Hex       | 82881            |
| 33       | 1    | Plate, Power Pack Mounting                             | 73822N           |
| 34       | 1    | Bracket, Power Pack Mounting X                         | 73825            |
| 35       | 7    | Screw, 1/4-20 x 3/8", Pan Head Phillips ✗              | 82769            |
| 36       | 2    | Washer, Lock - 1/4" External Tooth ✗                   | 83588            |
| 37       | 1    | Lamp, Bicolored LED Panel                              | 30728            |
| 38       | 1    | Fitting, Strain Relief - Liquid Tight                  | 30753            |
| 39       | 1    | Switch, Toggle   | 12185            |
| 40       | 1    | Harness, Interlock                                     | 33495A           |
| 41       | 1    | Plate, Interlock Plug / Cover Reinforcement            | 31345            |
| 42       | 1    | Harness, Lift Interlock Connection                     | 35089A           |
| 43       | 1    | Harness, Service / Power Indicator                     | 31235A           |
| 44       | 2    | Rivet, Pop, 1/8" Dia. x .188/.250"                     | 84249            |
| 45       | 1    | Cover, UVL Power Pack w/Decals X                       | 73820RNA-02      |
| 46       | 1    | Hand Pendant Assembly, NHTSA NUVL X                    | 32426A           |
| 47       | 1    | Harness, Alarm   | 34420A           |
| 48       | 1    | Ground Cable - Black                                   | 68874            |
| 48       | 1    |  | 32464            |
|          | +    | Screw, 5/16-18 x 3/4", Serrated Washer Head, Hex       |                  |
| 50       | 1    | Harness, Power   | 33491A           |
| 51       | 1    | Harness, Pump / Valve                                  | 33487A           |
| 52       | 1    | Handle, Back-up Pump X                                 | 17206A           |
| 53       | 2    | Clamp, Spring - Pump Handle X                          | 12350            |
| 54       | 2    | Screw, #10-32 x 3/8", Flat Head - Phillips X           | 82767            |
| 55       | 2    | Washer, #10 Flat X                                     | 11541            |
| 56       | 2    | Nut, #10-32, Hex X                                     | 11542            |

**x** Indicates items available for replacement part purposes **only**. These items **are not** included with replacement pump modules.

## Pump Module Diagram

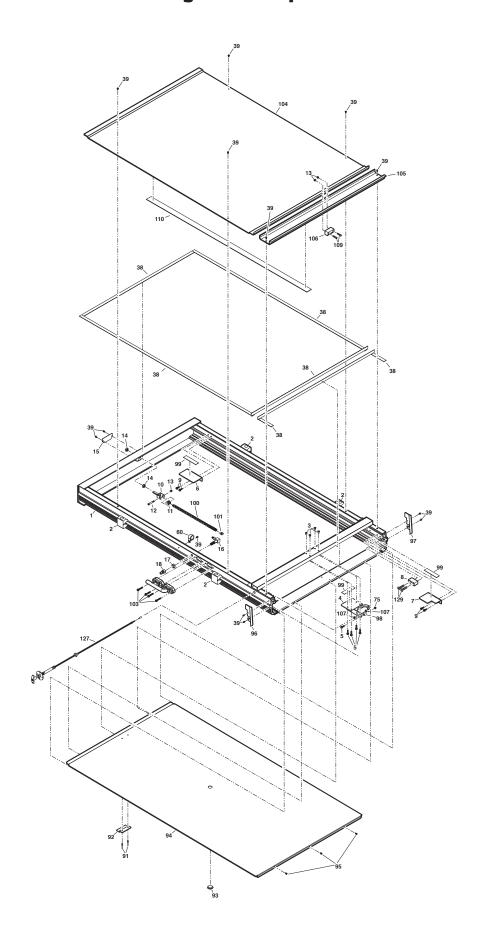




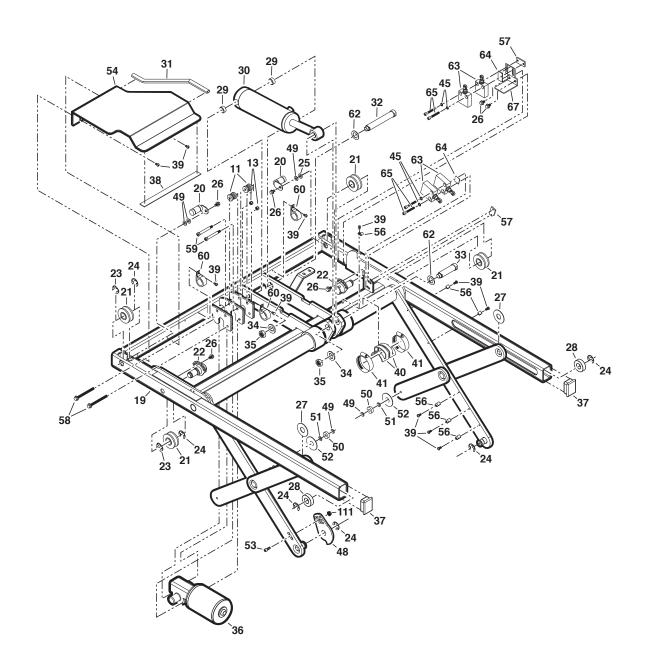
## **Repair Parts List**

| Item     | Qty. | Description  | Part No.        | Item     | Qty. | Description                                | Part No.             |
|----------|------|--|-----------------|----------|------|--|----------------------|
| 1        | 1    | Housing Weldment   | 73101NW         | 69       | 1    | Skid, Rear Barrier                         | 74402-15             |
| 2        | 4    | Clamp, Lift Mounting   | 73733           | 70       | 2    | Nut, 10-32 Serrated Flange ZP              | 83080                |
| 3        | 4    | Nut, 1/4" NC Rivet   | 83020           | 71       | 2    | Screw, 10-32 x 1/2" PH PN ZP               | 82744                |
| 4        | 1 -  | Chain Release Assembly   | 73760A          | 72       | 1    | Shaft, Rear Barrier Hinge                  | 74413                |
| 5        | 5    | Screw, 1/4-20 x 1, Serrated Hex  | 82760           | 73       | 1    | Closure, Weldment, NUVL603C                | 73330NW              |
| 7        | 1    | Bracket, In-Out Cam, Inboard Bracket, In-Out Cam, Outboard                               | 73774<br>73775  | 74       | 1    | Cover, Platform Wiring Harness             | 73738                |
| 8        | 1    | Block, Carriage Stop   | 75781N          | 75       | 1    | Nut, 1/4-20, Serrated Hex                  | 83064                |
| 9        | 4    | Screw, 1/4-20 x 3/4", Washer Head  | 24750           | 76       | 2    | Screw, 1/4-20 x 3/8 FL SOC CAP HD          | 23471                |
| 10       | 1    | Chain Tensioner Weldment   | 76750W          | 77<br>78 | 1    | Spring, Torsion  Barrier Actuator Assembly | 85101EVO<br>74340-3S |
| 11       | 3    | Roller, Chain Idler, Nylon   | 73706           | 79       | 1    | Screw, 1/2" x 1/2" SHLD SKT HD x 3/8-16    | 25929                |
| 12       | 1    | Screw, 5/16 x 1/4" Shoulder, Soc. Hd., 1/4-20  | 82751           | 80       | 1    | Pin, Barrier Clevis Release                | 73741-2              |
| 13       | 5    | Nut, 1/4-20 Nylock, Full Thread  | 83070           | 81       | 1    | Ring, Clevis Pin 5/16"                     | 11390                |
| 14       | 2    | Nut, 1/2-20, Hex, Jam  | 83022           | 82       | 1    | Clip, Hairpin, 5/16" DIA Shaft             | 84382                |
| 15       | 1    | Cover, Chain Tensioner   | 71754           | 83       | 1    | Screw, 5/16 x 1 1/4" Shoulder Socket Head  | 82751                |
| 16       | 1    | Fitting Assembly, Bulk Head  | 73777A          | 84       | 1    | Spring, Lower Closure Torsion              | 73335                |
| 17       | 1    | Nut, 9/16-18 Hex Jam ZP  | 83077           | 85       | 1    | Plate, Platform Floor                      | 74306-1              |
| 18       | 1    | Nipple, Hydraulic Quick Disconnect   | 87615           | 86       | 1    | Hinge Weldment Rear Barrier                | 74420NW              |
| 19       | 1    | Carriage Weldment  | 73201NW         | 87       | 1    | Ring, Retaining 5/8"                       | 84189                |
| 20       | 2    | Shaft Bearing Weldment   | 73230W          | 88       | 1    | Catch, Weldment, Rear Barrier              | 74415W               |
| 21       | 4    | Bearing, Track Roller 20 x 52mm  | 84305           | 89       | 1    | Block, Nylon Slider Inside                 | 74410                |
| 22       | 2    | Shaft, Eccentric Bearing Weldment  | 73230W          | 90       | 1    | Block, Nylon Slider Outside                | 74409                |
| 23       | 2    | E-Clip 3/4" Bowed .580 Groove  | 84377           | 91       | 2    | Rivet, Pop, SD64BS-3/16"13/.25, Auto Black | 11513                |
| 24       | 8    | E-Clip 3/4" .580 Groove DIA  | 84376           | 92       | 1    | Bracket, Lower Housing Cover               | 73108                |
| 25       | 1    | Washer, .2811" ID x .625" OD x .055"   | 83511           | 93       | 1    | Plug, Poly Finish, 1" Hole, Black          | 81576                |
| 26       | 6    | Screw, 1/4-20 x 3/8", Serrated Hex   | 82761           | 94       | 1    | Cover, Lower                               | 73732-2              |
| 27       | 2    | Washer, Front Scissor Arm  | 73748           | 95       | 3    | Screw, 10-32 x 3/8", Flat HD PH ZP         | 82767                |
| 28       | 2    | Bearing, Scissor/Carriage Tube   | 84320           | 96       | 1    | Lip, LH Side Seal                          | 73745N               |
| 29       | 2    | Bushing, 3/4" ID x 3/8", Peer12FB06  | 900-0455        | 97       | 1    | Lip, RH Side Shield                        | 73744N               |
| 30       | 1    | Cylinder   | 87055N          | 98       | 1    | Cam, 7/8" UVL Follower                     | 84052                |
| 31       | 1    | U-Channel, Edge Trim   | 82000R012       | 99       | 1    | Tape, 1" Wide S-Face Foam                  | 82015R               |
| 32       | 1    | Pin, Cylinder Rod Mounting Long  | 75700N          | 100      | 1    | Chain, Nickel Plated Roller, #35           | 84314R120            |
| 33       | 1 2  | Pin, Cylinder Rod Mounting   | 75701N<br>31137 | 101      | 1    | Connector Link, #35 Chain                  | 84317                |
| 35       | 2    | Washer, UVL Cylinder Rod Pin   | 31176           | 102      | 1    | Rod End, 5/16-24 Male                      | 84384                |
| 36       | 1    | Nut, 9/16-18 x 5/16" Thick Stainless Jam  Motor, Electric, In/Out - w/Sprocket and Dowel | 73780AS         | 103      | 4    | Screw, 1/4-20 x 1 1/2" Washer HD TYPF      | 24751                |
| 37       | 2    | Plug, 1 1/2" x 2" x 11 Gauge Tube  | 81582           | 104      | 1    | Cover, Upper Lid, Upper Edge Seal          | 73730N<br>73746N     |
| 38       | 1    | Tape, 1/16" x 3/4" Double Face   | 82033R333       | 105      | 1    | Bearing, Rear Barrier Slide                | 31127                |
| 39       | 27   | Screw, 10-32 x 3/8" Pan Head, Thread Cut   | 82755           | 107      | 2    | Nut, 3/8-24 Jam, ZP                        | 83074                |
| 40       | 2    | Cam, Torque Shaft Actuator   | 73712           | 108      | 1    | Bolt, 1/4-20 x 1/2" Socket Low HD          | 82335                |
| 41       | 2    | Clamp, 1 5/16" x 2 1/4" x 1/2", Worm Drive   | 26400           | 109      | 2    | Bolt, 1/4-20 x 1" Socket HD, SS            | 24752                |
| 42       | 1    | Barrier, NUVL603C, Weldment  | 73321NWY        | 110      | 1    | Tape, 1/8 x 2" Foam Adhesive               | 82054R048            |
| 43       | 1    | Platform Weldment  | 73301NWY        | 111      | 1    | Nut, 1/4-20 Lock, Hex                      | 10775                |
| 44       | 2    | E-Clip, 3/8" Shaft   | 84383           | 112      | 2    | Rod End, 5/16-24 Left Hand Male            | 84385                |
| 45       | 6    | Washer, #10 Internal Tooth   | 11540           | 113      | 2    | Nut, 5/16-24 Hex, Jam ZP                   | 83075                |
| 46       | 2    | Screw, 5/16-24 x 7/8", Flat Hd. Soc. Cap   | 82763           | 114      | 3    | Nut, 5/16-24 Nylock Plated                 | 83079                |
| 47       | 2    | Retainer, Scissor Bearing  | 73737           | 115      | 1    | Tie Rod, Rear Barrier                      | 74407                |
| 48       | 1    | Cam, Rear Barrier  | 74403           | 116      | 1    | Bolt, 5/16-24 x 1" SKT BTN PLTD            | 82348                |
| 49       | 4    | Washer, .328" x .562" x .042"  | 83583           | 117      | 1    | Block, Rear Barrier Slider                 | 74408                |
| 50       | 2    | Bearing, Scissor Platform  | 84321           | 118      | 1    | Rocker, Rear Barrier                       | 74404                |
| 51       | 2    | Washer, Rear Scissor Bearing   | 73755           | 119      | 1    | Bolt, 5/16-24 x 2 1/4" SKT Flat            | 82346                |
| 52       | 2    | Washer, Rear Scissor Arm   | 73749           | 120      | 1    | Bolt, 5/16-24 x 2" SKT Flat Plated         | 82347                |
| 53       | 1    | Bolt, 1/4-20 x 5/8" Socket Head  | 82333           | 121      | 1    | Link, Rear Barrier                         | 74406                |
| 54       | 1    | Shield, Carriage Wire Harness  | 73742           | 122      | 1    | Bearing, Split 1/4" I.D. x 1/4" Long       | 84395                |
| 55       | 2    | Washer, .390 x .625 x .073, SS   | 83585           | 123      | 1    | Bushing, Link, Rear Barrier                | 74411                |
| 56       | 6    | Clamp, 1/4" ID Nylon Loop, Black   | 84396           | 124      | 2    | Pin, .25" x .81" Dowel                     | 74412                |
| 57       | 3    | Plate, Switch Bracket, Tap   | 68280-1         | 125      | 1    | Bearing, 5/8 I.D. x 5/8" LG Split          | 84394                |
| 58       | 2    | Screw, 1/4-20 x 2 3/4", Serrated Hex   | 82759           | 126      | 1    | Washer, .281 x .75 x .06 Brass             | 83592                |
| 59       | 2    | Screw, 5/16 x 2 SHLD SKT HD 1/4-20 SS  | 82758           | 127      | 1    | Manual Release Cable Assy. Kit             | 73770-600            |
| 60       | 4    | Clamp, Insulate 1"   | 20535           | 128      | 1    | Cam Follower, 1/4 I.D. x 3/4" O.D. x .5"   | 84392                |
| 61       | 1    | Plate, Rear Barrier  | 73401N-15GMG    | 129      | 2    | Screw, 3/8-16 x 1 3/4" SS, FHCS            | 30385                |
| 62       | 2    | Washer, .758 ID x 1.245 OD x .06   | 25141           | 130      | 1    | Link/Rocker Assembly - IB                  | 74431A               |
| 63       | 5    | Limit Switch Assembly Tano Limit Switch Mounting Rad                                     | 73950AS         | 131      | 1    | Sponge Strip, 1/2" x 1/4"                  | 82063R036            |
| 64       | 3    | Tape, Limit Switch Mounting Pad  | 73747<br>82717  | 132      | 1    | Skid, Rear Barrier                         | 75414C               |
| 65       | 2    | Screw, 10-32 x 1 1/2", Socket Cap  |                 | 133      | 2    | Screw, #10-32 x 1/2" FHDHXS                | 17192P               |
|          |      | Screw, 10-32 x 7/8", Socket Cap  | 82778           | 134      | 2    | Bearing, .75 I.D. x .25 LG Split - 12DU04  | 84282                |
| 66<br>67 | 1    | Bracket, Switch In/Out Mounting  | 73719           | l l      |      |  |                      |

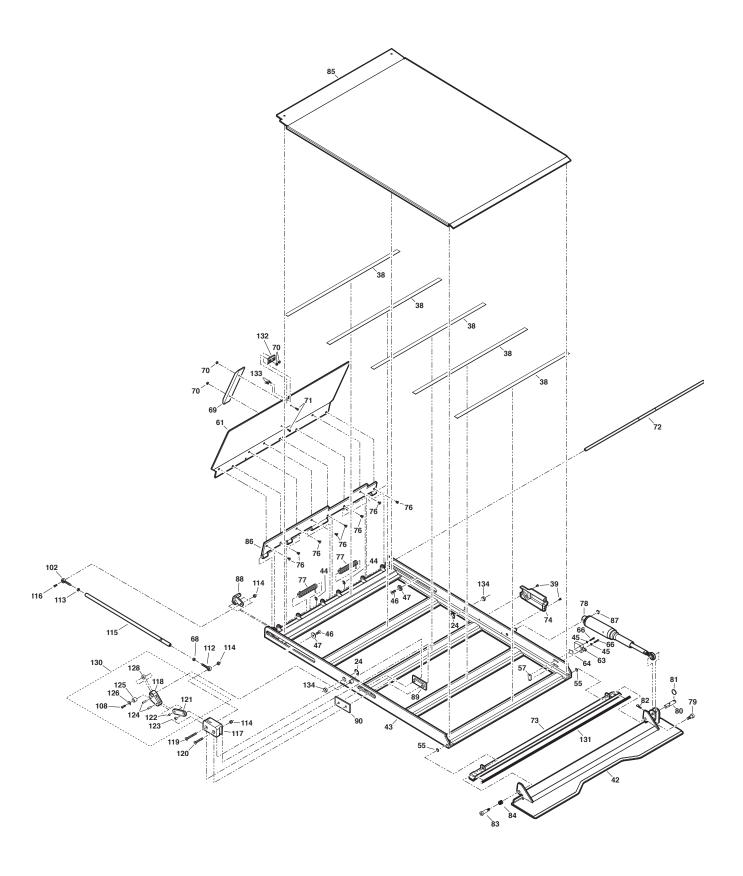
## Lift Housing Detail Exploded View



## Lift Carriage Detail Exploded View



## Lift Platform Detail Exploded View



### **Braun® Limited Warranty**

#### WARRANTY COVERAGE AND WARRANTY COVERAGE TIME PERIODS

The Braun Corporation ("Braun") warranty covers certain parts of this wheelchair lift for three (3) years or 10,000 cycles and the cost of labor to repair or replace those parts for one (1) year or 3,000 cycles. This limited warranty covers substantial defects in materials and workmanship of the lift, provided that the lift is operated and maintained properly and in conformity with the owner's manual. The warranty period begins on the date that the product is delivered to the first retail purchaser by an independent, authorized dealer of Braun, or, if the dealer places the product into any type of service prior to retail sale, on the date the dealer first places the product in such service. This limited warranty applies only to the first purchaser. It may not be transferred.

#### WHAT BRAUN WILL DO TO CORRECT PROBLEMS

In the event that a substantial defect in material or workmanship, attributable to Braun, is found to exist during the first year of warranty coverage, it will be repaired or replaced, at Braun's option, without charge for parts or labor to the owner, in accordance with the terms, conditions and limitations of this limited warranty. If the substantial defect in material or workmanship, attributable to Braun, is found to exist during the second or third year of warranty coverage, it will be repaired or replaced, at Braun's option, without charge to the owner for parts, only, in accordance with the terms, conditions and limitations of this limited warranty. The cost of labor for any repair or replacement in the second and third year of warranty coverage is the sole responsibility of the owner. This warranty does not cover labor costs in the second or third year of coverage.

Braun's obligation to repair or replace defective materials or workmanship is the sole obligation of Braun under this limited warranty. Braun reserves the right to use new or remanufactured parts of similar quality to complete any work, and to make parts and design changes from time to time without notice to anyone. Braun reserves the right to make changes in the design or material of its products without incurring any obligation to incorporate such changes in any previously manufactured product. Braun makes no warranty as to the future performance of this product, and this limited warranty is not intended to extend to the future performance of the product. In addition, the owner's obligation to notify Braun, or one of its authorized, independent dealers, of a claimed defect does not modify any obligation placed on the owner to contact Braun directly when attempting to pursue remedies under state or federal law.

#### LIMITATIONS, EXCLUSIONS AND DISCLAIMER OF IMPLIED WARRANTIES

ANY IMPLIED WARRANTY THAT IS FOUND TO ARISE BY WAY OF STATE OR FEDERAL LAW, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR ANY IMPLIED WARRANTY OF FITNESS, IS LIMITED IN DURATION TO THE TERMS OF THIS LIMITED WARRANTY AND IS LIMITED IN SCOPE OF COVERAGE TO THE SCOPE OF COVERAGE OF THIS LIMITED WARRANTY.

Braun disclaims any express or implied warranty, including any implied warranty of fitness or merchantability, on items excluded from coverage as set forth in this limited warranty. Braun makes no warranty of any nature beyond that contained in this limited warranty. No one has authority to enlarge, amend or modify this limited warranty, and Braun does not authorize anyone to create any other obligation for it regarding this product. Braun is not responsible for any representation, promise or warranty made by any independent dealer or other person beyond what is expressly stated in this limited warranty. Any selling or servicing dealer is not Braun's agent, but an independent entity.

BRAUN SHALL NOT BE LIABLE FOR ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES THAT MAY RESULT FROM BREACH OF THIS LIMITED WARRANTY OR ANY IMPLIED WARRANTY. THIS EXCLUSION OF CONSEQUENTIAL AND INCIDENTAL DAMAGES SHALL BE INDEPENDENT OF ANY FAILURE OF THE ESSENTIAL PURPOSE OF ANY WARRANTY, AND THIS EXCLUSION SHALL SURVIVE ANY DETERMINATION THAT THIS LIMITED WARRANTY OR ANY IMPLIED WARRANTY HAS FAILED OF ITS ESSENTIAL PURPOSE.

### **Braun® Limited Warranty**

This warranty does not cover, and in no event shall Braun be liable for towing charges, travel, lodging, or any other expense incurred due to the loss of use of the product or other reason.

Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you.

#### **HOW TO GET SERVICE**

To obtain warranty service the owner must do all of the following:

- 1. Notify an authorized service center, of the claimed defect attributable to Braun, within the warranty coverage period designated above.
- 2. Provide the notification mentioned in (1), above, within ten (10) days of when the owner discovered, or should have discovered, the claimed defect.
- 3. Promptly schedule an appointment with and take the product to an authorized service center for service.
- 4. Pay any transportation costs and all expenses associated with obtaining warranty service.

Since Braun does not control the scheduling of service work at the independent dealerships you may encounter some delay in scheduling or completion of work. If you need assistance you may contact Braun, at 631 West 11th Street, Winamac, Indiana 46996; 1-800-THE-LIFT, (843-5438).

If two (2) or more service attempts have been made to correct any covered defect that you believe impairs the value, use or safety of the product, or if it has taken longer than thirty (30) days for repairs to be completed, you must, to the extent permitted by law, notify Braun directly, in writing, at the above address, of the unsuccessful repair(s) of the alleged defect(s) so that Braun can become directly involved in providing service pursuant to the terms of this limited warranty.

#### WHAT IS NOT COVERED

This Limited Warranty does not cover any of the following: defects in materials, components or parts of the product not attributable to Braun, any material, component or part of the product that is warranted by another entity (Note: the written warranty provided by the manufacturer of the material, component or part is the direct responsibility of that manufacturer); items that are added or changed after the product leaves Braun's possession; additional items installed at any dealership, or other place of business, or by any other party, other than Braun; normal wear, tear, usage, maintenance, service, periodic adjustments, the effects of condensation or moisture from condensation; mold or any damage caused by mold; imperfections that do not affect the product for its intended purpose; items that are working as designed but that you are unhappy with; problems related to misuse, mishandling, neglect or abuse, including failure to maintain the product in accordance with the owner's manual, or other routine maintenance such as inspections, lubricating, adjustments, tightening of screws, sealing, wheel alignments or rotating tires; damage due to accident or collision, including any acts of weather or damage or corrosion due to the environment; theft, vandalism, fire, or other intervening acts not attributable to Braun; damage resulting from tire wear or tire failure; defacing, scratches, dents or chips on any interior or exterior surface of the product, including those caused by rocks or other road hazards, damage caused by off road use, overloading or alteration of the product, or any of its components or parts;

Defects and/or damage to interior and exterior surfaces and other appearance items may occur at the factory or when the product is in transit. These items are usually detected and corrected at the factory or by a dealer prior to delivery to the purchaser. You must inspect the product for this type of damage when you take delivery. If you find any such defect or damage you must notify the selling dealer, or Braun, at the time of delivery to have these items covered by this limited warranty and to have work performed on the items at no cost to you as provided by this limited warranty.

### **Braun® Limited Warranty**

#### **EVENTS DISCHARGING BRAUN FROM OBLIGATION UNDER WARRANTY**

The following shall completely discharge Braun from any express or implied warranty obligation to repair or replace anything and void this warranty: misuse, neglect, collision, accidents, failure to provide routine maintenance (See Owner's Manual), unauthorized alteration, off road use, Acts of Nature, damage from weather or the environment, theft, vandalism, tampering, fire, explosions, overloading the product and odometer tampering.

#### **LEGAL REMEDIES**

Any action to enforce any portion of this limited warranty, or any implied warranty, must be commenced within six (6) months after expiration of the warranty coverage period designated above or the action will be barred because of the passage of time. Any performance of repairs shall not suspend this limitation period from expiring. Any performance of repairs after the warranty coverage period has expired, or performance of repairs regarding any thing excluded from coverage under this limited warranty shall be considered "good will" repairs, and they will not alter the terms of this limited warranty, or extend the warranty coverage period or the filing limitation period in this paragraph. In addition, since it is reasonable to expect that the product will need some service during the warranty period, this warranty does not extend to future performance. It only sets forth what Braun will do and does not guarantee anything about the product for any time period. Nothing in this warranty, or any action of Braun, or any agent of Braun, shall be interpreted as an extension of any warranty period or the filing limitation period in this paragraph. Some states do not allow a reduction in the statute of limitations, so this reduction may not apply to you.

#### WARRANTY REGISTRATION and MISCELLANEOUS

Your warranty registration records should be completed and delivered to the appropriate companies, including the Braun Delivery Checklist & Warranty form. That form must be returned to Braun within twenty (20) days of purchase. The Braun warranty will not be registered unless this warranty registration is completed and received by Braun. Failure to file this warranty registration with Braun will not affect your rights under this limited warranty as long as you can present proof of purchase, but it can cause delays in obtaining the benefits of this limited warranty, and it changes the start date of the warranty to the date of final assembly of the product by Braun.

Braun agrees to repair or replace any of its factory installed parts found to have substantial defects within the appropriate warranty period designated above, provided that the repair is authorized by Braun and carried out by an authorized service center (a Braun labor schedule determines the cost allowance for repairs). Braun will not honor any warranty claim for repairs or replacement of parts unless the claim is submitted with the appropriate paperwork, and the work is completed by an independent, factory authorized service center. The appropriate paperwork can be obtained by written or phone contact with Braun at the contact information in this warranty.

Braun reserves the right to designate where any warranty work can be performed. Braun also reserves the right to examine any defective workmanship or part prior to giving any authorization for warranty work. Braun's return authorization procedure must be adhered to in order to process any warranty claims.

THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS. YOU MAY ALSO HAVE OTHER RIGHTS THAT VARY FROM STATE TO STATE.

## **NOTES**

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## Over 300 Braun Dealers Worldwide





# Under-Vehicle Lift® Private Use Wheelchair Lifts



35033 November 2008



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